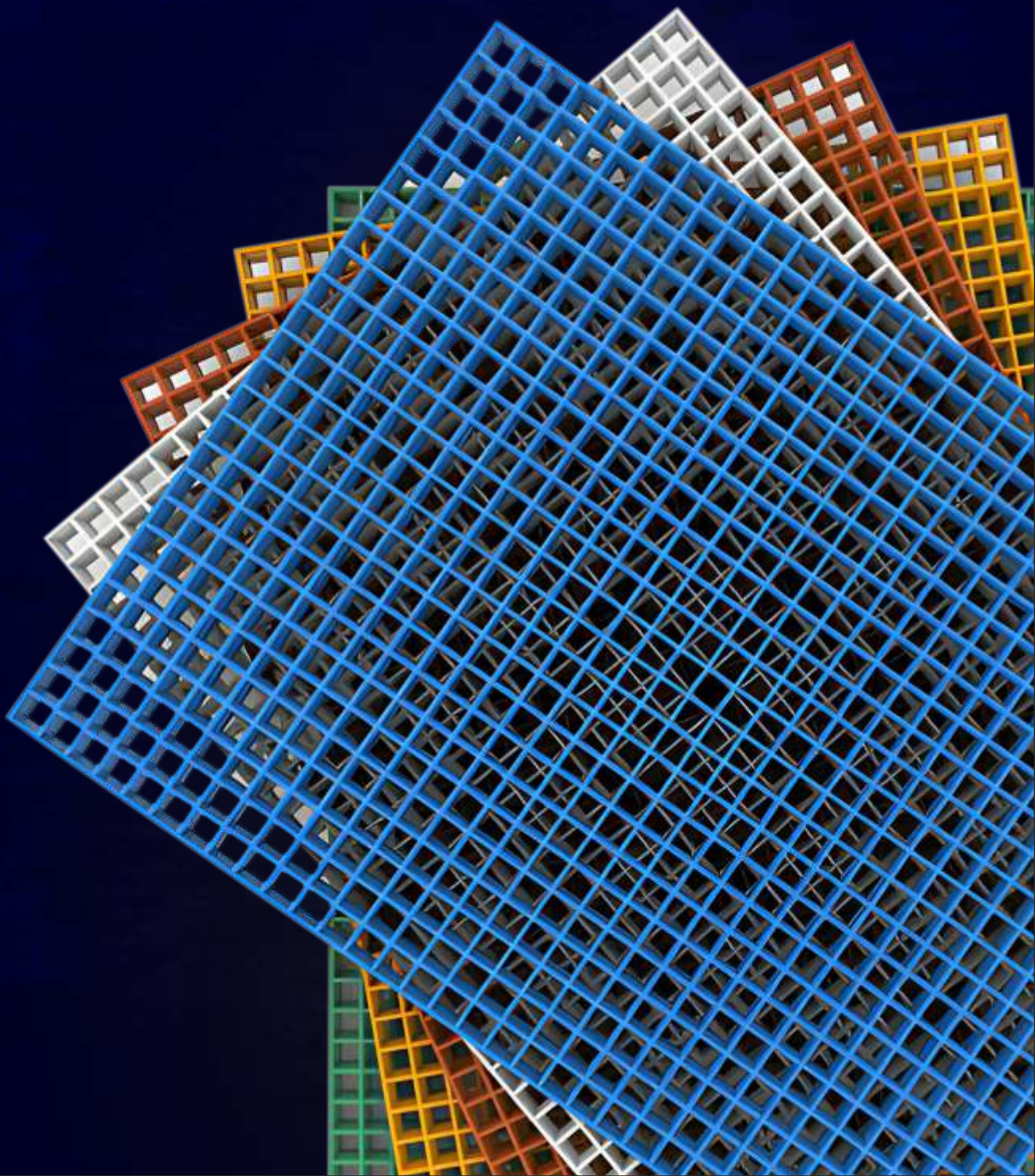
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EPP Composites Pvt. Ltd.
Since 1986

indiagrate™

FRP Gratings by
EPP Composites



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About Us

Established in 1986, EPP has been a tour de' force for the past 37+ years with dedicated efforts for the growth of composite product solutions in India.

A technology powerhouse, EPP has been successful in developing and exercising every composite technology available in the world, serving clients with customized, engineered composite product solutions.

EPP provide total Turnkey solutions and detailed engineering services to Chemical, Petrochemical, Pharmaceutical, Oil & Gas, Water & Sanitation, Power & Energy, Offshore, Electrical, Building & Construction, Defence, Mass Transportation, Cooling Tower, Marine, and Steel Industry with 60+ product-driven solutions.

Certified with ISO 9001:2015 for QMS (Quality Management System).

7 Manufacturing Campuses | 1600+ Workforce
Exporting >45 Countries | 5000+ Satisfied Customers



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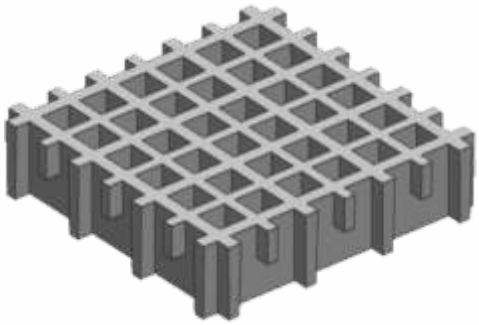
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Fiberglass Grating

indiagrate™ with a legacy of excellence in the field of grating solutions, stands as a leading brand synonymous with quality, durability, and innovation. Renowned for its commitment to engineering precision and customer satisfaction, indiagrate™ offers a diverse range of grating products meticulously crafted to meet the stringent requirements of various industries. From heavy-duty industrial gratings to architectural designs, each product reflects Indiagrate's dedication to superior craftsmanship and performance. With a focus on sustainability and cutting-edge technology, indiagrate™ continues to redefine industry standards, ensuring optimal safety and functionality in every application.

indiagrate™ providing complete system of FRP gratings for walkways, platforms, stairs, bridges, grids as tower packing supports, effluent trench cover & other allied usages of molded and pultruded type gratings, since a decade.

It forms the right replacement for steel or aluminum gratings used in highly corrosive atmosphere. Basically, There are two types of FRP Gratings.

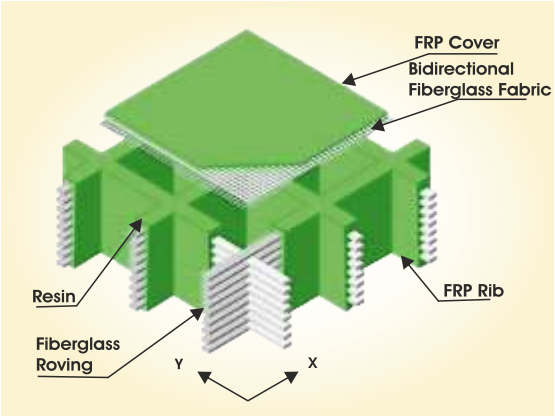


Molded Grating

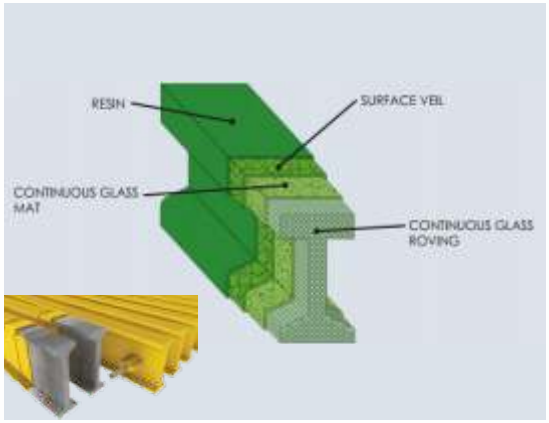


Pultruded Grating

Manufacturing Process



The panels are molded in one-piece, which helps distribute the load to both bearing and cross bars. Continuous fiberglass roving winding in alternating layers is thoroughly wetted with resin, when the load is applied to the grating, the weight is transferred to adjoining cross bars and bearing bars for even load distribution.



Pultruded grating - Pultruded grating consists of more glass than resin. This type of grating is created by a series of parallel load bars that are kept parallel by a series of cross rods. These bars are fabricated by pulling fiberglass roving through a pultrusion machine.

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indiagrate™ Grating

A high quality FRP Grating system offering a wide choice of sizes, material types & applications. For safety critical applications the product has been tested and approved to standards listed later in this document.

The range is designed to offer a cost effective, low maintenance alternative to stainless or galvanized steel when used in new build or refurbishment projects.

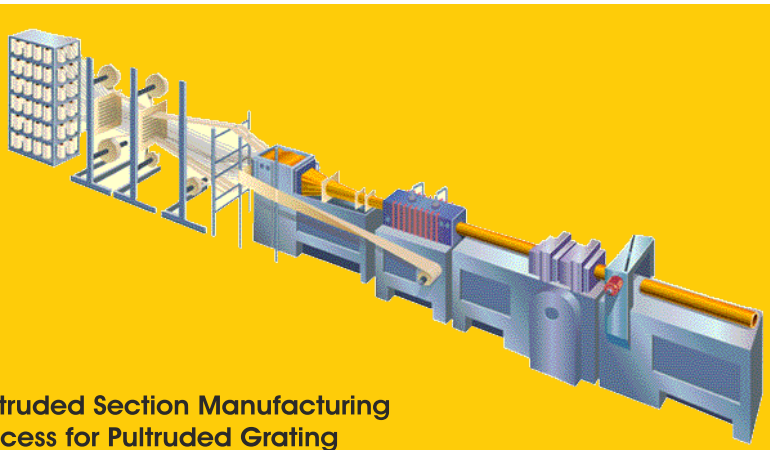
Available in a range of colours and finishes, FRP Grating provides all the advantages of lightweight, high strength and durability, coupled with a corrosion resistant, maintenance free, minimum 25 year lifespan.

The gratings are manufactured from polyester resin by a molding process with a choice of resin types to suit all environments.

They provide worker or general public safety and comfort in a variety of locations throughout industrial and public access areas.



Molded Grating Manufacturing Process



Pultruded Section Manufacturing
Process for Pultruded Grating

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General Properties & Design Criteria

1. Chemical resistance

Corrosion is a major problem for metal or wooden gratings, stair treads and other products in industries such as chemical plants, food and beverage factories, water and wastewater and power facilities. FRP grating is designed to provide safe, long- lasting, economical solutions in environments where chemicals and other corrosive elements attack and destroy metal or wood. According to the environmental requirements, a choice of resin type such as Orthophthalic, Isophthalic polyester, Vinylester and Phenolic are offered in the matrix material.

2. High strength-to-weight ratio

FRP grating is manufactured as a composite of continuous fibreglass strands and high quality resin integrally constructed for strength and is only one quarter of the weight of a comparable steel grating allowing for easy removal, access below floor level and installation with no heavy equipment and less manpower. Properly installed, FRP meets the specified load requirements for steel gratings and has greater impact resistance.

3. Fire retardant

FRP grating is manufactured to achieve a flame spread rating of 25 or less depending on the resin system used - as tested to American Standard ASTM E-84. Other types are available for special fire retardant requirements and can met through material additives which achieve a reaction to fire classification of Bfl – S1 in accordance with EN 13501-1 + A1:2010. Test reports are available on request.

4. Ergonomic

Where employees may experience fatigue after standing on solid concrete or heavy galvanized steel platforms, FRP gratings are the best solution to ease the strain on the back, feet and legs of workers, increasing comfort and productivity. In a raised floor scenario, the natural slight flexibility of the material is more comfortable to stand on for long periods.

5. Slip-resistant

FRP Molded grating naturally has a concave top surface for slip resistance after it is extracted from the mould. For additional durability, EPP grating incorporates as standard, a high quality aluminium oxide grit surface which is bonded to the top of the completed grating under factory conditions providing superior skid proof and wear resistance. Diamond patterned cover top or gritted cover tops are also available.

6. Long Product Life Expectancy

A lifespan of 25 years is guaranteed for EPP gratings, when installed under correctly specified conditions. Fibreglass products are known to be in use considerably beyond this time with only cosmetic degradation to the product.

7. Low maintenance

Install and forget. FRP grating is easy to clean, open mesh versions permit debris to fall through the grating panel and prevent any hazardous buildup on walking surfaces. Gratings require no re-painting and are excellent not only for their inherent chemical resistance but also a colour-fast appearance and ultraviolet resistance characteristics.

8. Safety

NON-CONDUCTIVE properties make gratings ideally suited in electrically hazardous locations acting as an insulator. NON- MAGNETIC properties allow gratings to be used in sensitive installations where the inherent magnetic properties of metal grating would prove dangerous.

9. Commercial Advantages

While the cost of FRP grating is marginally greater than steel, installation costs are around 20-40% less than that of steel and maintenance cost is near zero. Steel gratings may require regular maintenance and the accumulated cost of this is high.

Lifecycle costs for FRP grating have been shown to be significantly lower than that of steel leaving aside the other advantages it offers.

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Resin Selection

EPP manufactures grating with a variety of resin, each with unique performance characteristics. Resin selection is paramount in determining the corrosion resistance of the finished product.

Our gratings are manufactured with fire-retardant properties that can comply to FR ratings of the systems like ASTM E84-Class 1, BS-476 part-5,6,7-Class 1 and UL 94-V0 as per clients' requirements. The resin system comprises of additives that gives a UV stabilized product so that the properties of the products do not degrade considerably over time. Also, the aesthetic value of the product is retained. The pigment in the resin system used complies to the TCLP Declaration in the USA. As per the clients' requirement, if anti-static properties are required, the resin system can be prepared accordingly to fulfill the requirement

Typical Material Properties	Value
Density kg/m^3 (Specific Gravity)	1250
Hardness (Barcol)	38
Tensile Strength Mpa	69.01
Tensile Modulus Gpa	3.1
Flexural Modulus Gpa	3.288
Flexural Strength Mpa	107.3
Impact Strength KJ/m2	10
Flexural Modulus Gpa	3.13
Elongation at break %	5.89
Heat Distortion Temperature °C	79.1

Fibreglass Properties

Typical Material Properties	Value
Density kg/m^3 (Specific Gravity)	2500
Water Absorption %	0.2
Compressive Strength N/Tex	0.42
Line Density Tex	2400
Line Density variability coefficient %	1.71
Diameter m	24

Strict control of raw materials ensure an excellent and consistent quality to the product. All raw materials are sourced from carefully selected suppliers

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Chemical Resistance Capability

Chemical	Max. Oper. Temperature			
	% Conc.	Vinylester	Isophthalic	Orthophthalic
Hydrochloric acid	30	82	65	N/R
Nitric acid	35	38	N/R	N/R
Sulphuric acid	25	82	65	N/R
Hydrofluoric acid	10	24	N/R	N/R
Lactic acid	100	82	65	60
Hypochlorous acid	SAL	60	N/R	N/R
Citric Acid	ALL	49	N/R	N/R
Potassium hydroxide	10	49	N/R	N/R
Sodium hydroxide	10	82	N/R	N/R
Calcium hydroxide	25	82	N/R	N/R
Calcium hypochloride	25	82	65	N/R
Ferric chloride	100	82	65	60
Aluminium chloride	ALL	82	65	60
Mercuric chloride	100	82	65	60
Silver nitrate	100	82	65	60
Sodium salt	ALL	24	N/R	N/R
Zinc chloride	ALL	24	24	N/R
Acetone	100	124	N/R	N/R
Chloroform	100	N/R	N/R	N/R
Fuel	ALL	38	38	38
Nantokite	ALL	82	65	N/R
Phenols	10	24	N/R	38
Ozone	ALL	38	38	N/R
Bleaching liquid	ALL	82	N/R	N/R
Ammonium hydroxide	30	24	N/R	N/R
Ammonium salt	ALL	24	N/R	N/R
Black sewage	ALL	82	N/R	N/R
Cupric oxide	ALL	52	52	N/R
Glycol	100	82	65	60
Sulfur dioxide	SAT	82	65	N/R
Sodium phosphate	50	82	N/R	N/R
Water	100	82	65	N/R
Alum	ALL	82	65	N/R
Chlorine water	SAT	49	N/R	N/R

ALL- CONCENTRATIONS SAT- SATURATED SOLUTION N/R- NOT RECOMMENDED

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Available Top Surface

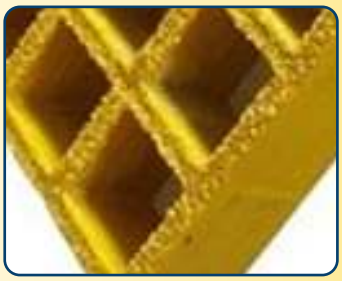
indiagrate™ **Molded gratings** are available in square or rectangular mesh patterns with smooth, meniscus, anti - skid gritted top surface and covered grating with anti - skid gritted top plate or with the chequered plate on customer demand.

indiagrate™ **Pultruded gratings** are available with smooth and anti-skid gritted top surface on customer demand.

Molded Grating Surface



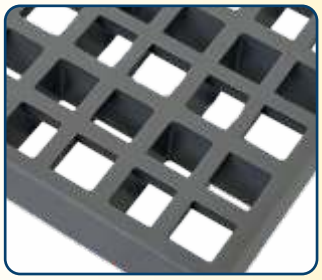
Smooth Top



Gritted Top Surface



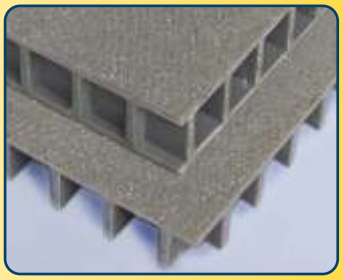
Chequered Plate



Plain Surface Plate



Meniscus



Gritted Top Surface Plate

Pultruded Grating Surface



Smooth Top

Gritted Top

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indiagrate™ Grating Selection

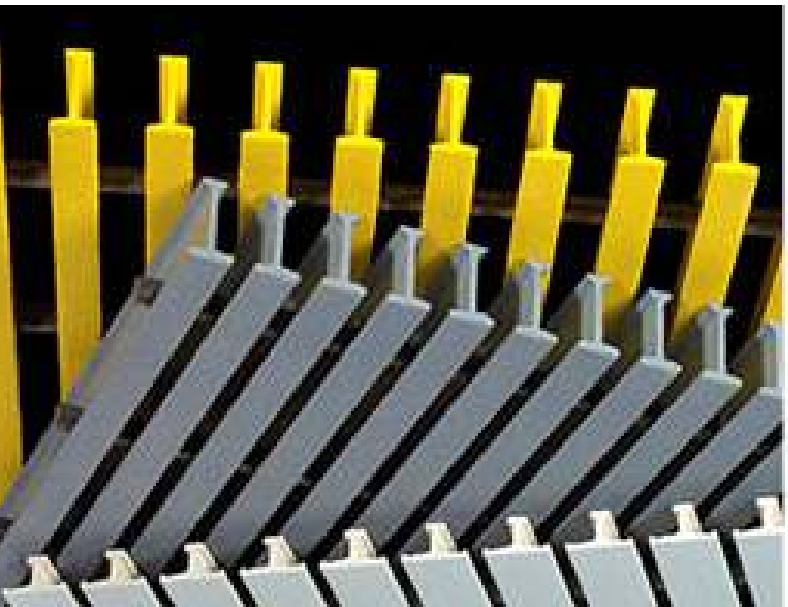
EPP offers both molded and pultruded gratings. The following table provides assistance in selecting the best grating for the required application.

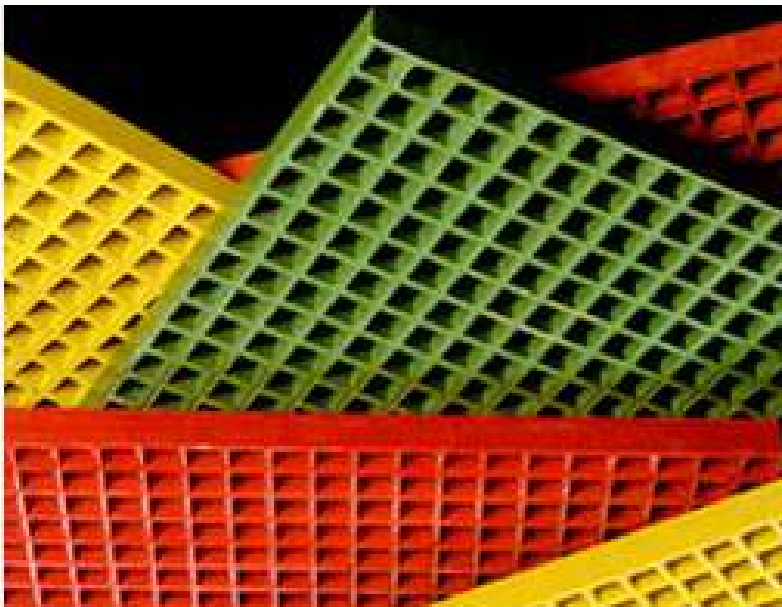
Features	Molded	Pultruded
Structure	Monolithic	Eccentric
Corrosion Resistance	Higher	Higher
Bi-directional Strength	Excellent	Non-Recommended
Unidirectional Strength	Very Good	Excellent
Impact Resistance	Excellent	Average
Fire Retardant	Good	Good
UV Protection	Good	Good
Anti-skid Surface	Possible	Possible
Weight Saving v/s Metal	Excellent	Excellent
Open Area (Air-flow, Light Penetration)	Excellent	Good
Safety	Excellent	Excellent

Standard Colors

Gratings can be manufactured to any RAL colour specified. The Molded-in colour is achieved by a consistent mixing of pigment and resin. The fresh colours can enhance the working environment with great effect.







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Operating Temperature Range

The material exhibits a wide operating temperature range typically Minimum -50°C to Maximum +100°C

Fire Resistance

Manufactured and tested with fire resistant properties in accordance with American Standard ASTM E-84

Vinylester, Isophthalic Class 1, 25 or less High Flame Resistant Vinylester: Class 1, 10 or less Phenolic: Class 1, 5

Dimensional Tolerances

Manufacturing Tolerances :

Standard Panel Size: ±1mm / Cut Panel Size: ±2mm
Thickness: ±1mm
Mesh Pattern: ±0.5mm

Mechanical & Electrical Properties

Characteristic	Value	Test Standard
Tensile Strength	411Mpa	ASTM D-638
Tensile Modulus	24.2Gpa	ASTM D-638
Flexural Strength	763Mpa	ASTM D-790
Flexural Modulus	18.5Gpa	ASTM D-790
Compressive Strength	451Mp	ASTM D-695
Compressive Modulus	23.3Gpa	ASTM D-695
Flame Spread Index	10	ASTM E-84
Water Absorption	0.279%	ASTM D-570
Surface Resistivity	$1.4x10^{10}\Omega$	ASTM D-257
Axial Dielectric Strength	9.7kV/mm	ASTM D-149
Warp Dielectric Strength	1.384kV/mm	ASTM D-149
Relative Permittivity	3.97	ASTM D-150
Dielectric Dissipation Factor	0.028	ASTM D-150
Barcol Hardness	48	ASTM D-2583

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Standard Available Grating Size

indiagrate™ Molded Grating Specifications

Item Code	Panel Size (mm)	Mesh (mm)	Height (mm)	Top Thickness (mm)	Bottom Thickness (mm)
indiagrate™ GT-153838	1220x3660	38x38	15	5.2	5
indiagrate™ GT-253838	1220x3660	38x38	25	6.2	5
indiagrate™ GT-303838	1220x3660	38x38	30	6.3	5
indiagrate™ GT-383838	1220x3660	38x38	38	6.3	5
indiagrate™ GT-381919	1545x4045	19x19	38	7	5
indiagrate™ GT-505050	1220x4045	50x50	50	7.9	5
indiagrate™ GT-2510025	1220x3660	100x25	25	5.9	5
indiagrate™ GT-3815025	1220x3660	150x25	38	12	10
indiagrate™ GT-384040	1220x4015	40x40	38	6.3	5

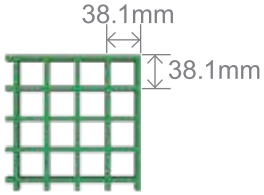
indiagrate™ Pultruded Grating Specifications

Item Code	Size	Grating Max. Panel Size (mm)	Weight	Working Load Capacity
indiagrate™ GT-25P	25 mm Height	2400x1200	11.5 kg/m^2	250 kg/m^2
indiagrate™ GT-38P	38 mm Height	2400x1200	15.5 kg/m^2	500 kg/m^2
indiagrate™ GT-50P	50 mm Height	2400x1200	19.5 kg/m^2	100 kg/m^2

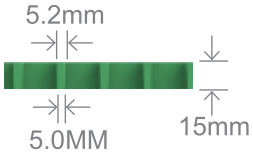
Isometric View



Plan View



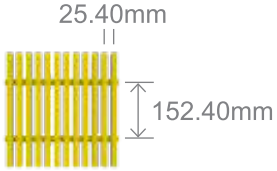
Elevation View



Isometric View



Plan View



Elevation View



*We also manufacturer Grating in other sizes on request

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Fastening Clips & Installation Methods

Installation Accessories



The moulded FRP grating products are complimented by an extensive range of fixing types and installation systems. All moulded FRP grating installation clip sets are tested and proven to function in the harshest of applications, offering you total peace of mind.

All of the moulded FRP grating installation systems are supplied and stocked as 316 grade stainless steel with super duplex, 304 grade stainless and galvanised steel options available upon request. This flexibility means that we can provide a suitable solution for whatever chemicals or application you have.

The moulded FRP grating clip range also includes a large range of underside clips which provides additional options when when designing sub-structures with the consideration of fixing methods.

Clip - Tops

STANDARD M	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 8mm Material type: 316 st/st Threaded hole: N/A				1, 3, 4, 6
MINI MESH M	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 6mm (8mm for GTX- 502525M1) Material type: 316 st/st Threaded hole: N/A				5, 7
MINI MESH M (SLOTTED)	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 6mm Material type: 316 st/st Threaded hole: N/A				5, 7
C	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 6mm Material type: 316 st/st Threaded hole: Yes				2
L	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 6.5mm Material type: 316 st/st Threaded hole: N/A				2
D	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 8.5mm, 7mm Material type: 316 st/st Threaded hole: N/A				1, 3, 4, 6
E	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 8mm Material type: 316 st/st Threaded hole: N/A				1, 3, 4, 6
W	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 8mm Material type: 316 st/st Threaded hole: N/A				1, 3, 4, 6
S	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 8mm Material type: 316 st/st Threaded hole: N/A				5, 7
O	3D	PLAN	ELEVATION	FASTENING OPTIONS
Hole Diameter: 8mm Material type: 316 st/st Threaded hole: N/A				10,11

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Clamp Underside

J - UNIVERSAL	3D	PLAN	ELEVATION	SIDE ELEVATION	FASTENING OPTIONS
Hole Diameter: N/A Material type: 316 st/st Threaded hole: N/A					1, 3, 4
J - MINI-MESH	3D	PLAN	ELEVATION	SIDE ELEVATION	FASTENING OPTIONS
Hole Diameter: N/A Material type: 316 st/st Threaded hole: N/A					5
H	3D	PLAN	ELEVATION		FASTENING OPTIONS
Hole Diameter: 8mm Material type: st/st Threaded hole: Yes					1, 3, 4, 11
G	3D	PLAN	ELEVATION		FASTENING OPTIONS
Hole Diameter: 6mm, 8mm Material type: st/st Threaded hole: Yes					2
U	3D	PLAN	ELEVATION		FASTENING OPTIONS
Hole Diameter: 8mm Material type: 316 st/st Threaded hole: Yes					1, 3, 4
V	3D	PLAN	ELEVATION		FASTENING OPTIONS
Hole Diameter: 8mm Material type: 316 st/st Threaded hole: N/A					1, 3, 4
T	3D	PLAN	ELEVATION		FASTENING OPTIONS
Hole Diameter: N/A Material type: 316 st/st Threaded hole: N/A					1, 3, 4, 9

Fastening Options

1	2	3	4	5
				
FAS-S-HX-M8-40-316 M8 x40mm Hex Head Set Screw,316 Grade Stainless Steel, c/w nylon nut and washer.	**FAS-S-HX-M6-40-316** M6 x40 mm Hex Head Set Screw316 Grade Stainless Steel, c/w nylon nut and washer.	**FAS-S-SH-M8-40-316** M8 x40 mm Socket Head Cap Screw, 316 Grade Stainless Steel, c/w nylon nut and washer.	**FAS-S-BS-M8-40-316** M8 x40mm Button Socket Head Cap Screw, 316 Grade Stainless Steel, c/w nylon nut and washer.	**FAS-S-SH-M5-50-316** M5x50 mm Socket Head Cap Screw, 316 Grade Stainless Steel, c/w nylon nut and washer.

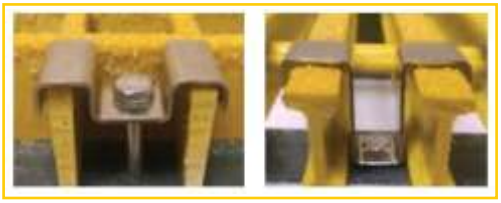
6	7	8	9	10	11
					
FAS-SD-HX-G14-50-316 G14 x 50 mm Hex Head Type 17 Self Drilling Screw, 316 Grade Stainless Steel.	**FAS-SD-TX-G12-50-316** G12 x 50mm Torx Head Type 17 Self Drilling Screw,316 Grade Stainless Steel.	**FAS-SD-WH-G14-70-316** G14x70 mm Washer Face Hex Head Type 17 Self Drilling Screw, 316 Grade Stainless Steel.	**FAS-S-HX-M8-50-316** M8 x 50mm Hex Head Set Screw, 316 Grade Stainless Steel.	**FAS-SD-CT-G14-50-316** G14 x 50 mm Countersunk Bugle Type 17 Self Drilling Screw, 316 Grade Stainless Steel.	**FAS-S-CT-M8-50-316** M8 x 50mm Countersunk Socket Head Cap Screw,316 Grade Stainless Steel, c/w

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Accessaries

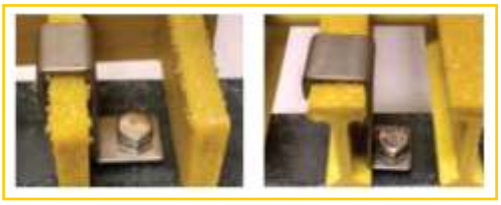
M-Clip (Saddle Clip):
M-Clips are used to secure molded or pultruded grating panels to support using two adjacent grating bars for a secure fit



W-Clip (Washer Clip):
W-Clips are made of specifically for plate or grating with plate on top. The length of the bolt should correspond with the height of the panel.



L-Clip (End Panel Clip):
L-Clips are used to fasten molded or pultruded grating to support bar for moderate loads



Additional Fasteners

C-Clip (End Panel Clip):
C-Clips are used to join two ends of molded gratings together.



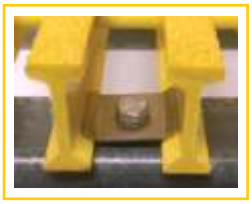
G-Clips:
G-Clips are designed to attach gratings to any structural member, smaller in thickness, with no drilling required.



J-Bolts:
J-Bolts are used to secure gratings to a support bar.



T-Clips:
T-Clips are used to fasten pultruded gratings to a support frame.



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Installation Procedure

ACCEPTABLE



Trained Grating Installation Team ONLY

UNACCEPTABLE



Non-Trained Grating Installer



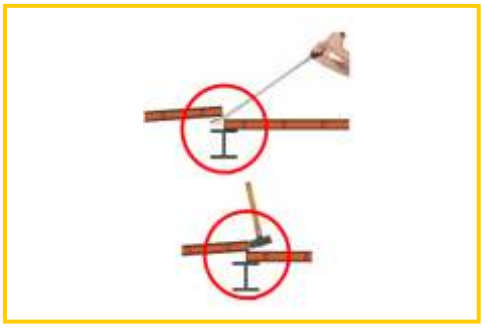
Handle grating as not to damage it. Wear long sleeves and gloves.



Avoid handling grating with cables that can damage it.



Hand Fit Only



Do not force grating with tools



Circular Saw Gritted or Diamond (30-60 grit size)



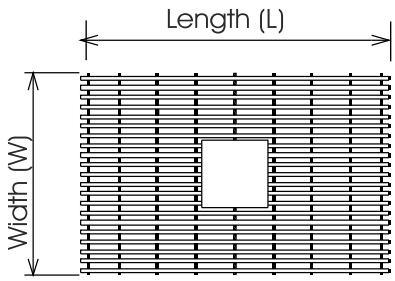
Wood Blades Aggressive Teeth

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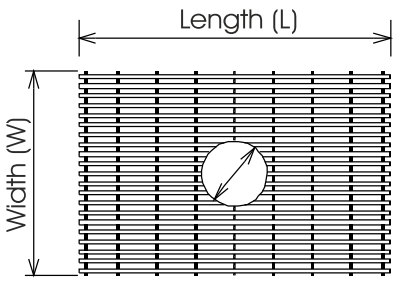
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Installation Procedure

Suggested Tool Procedure - Penetration Hole Cuts



Cutout Panel Impact



Cutout Panel Impact



Jig Saw



Circular Saw
Too large for small penetrations



Grinder
A grinder should never be used to cut FRP / GRP grating.

Proper cutting of penetrations

ACCEPTABLE



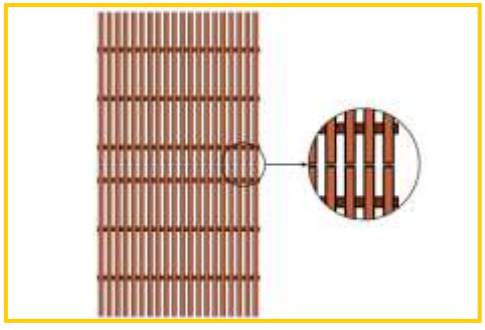
Acceptable

UNACCEPTABLE

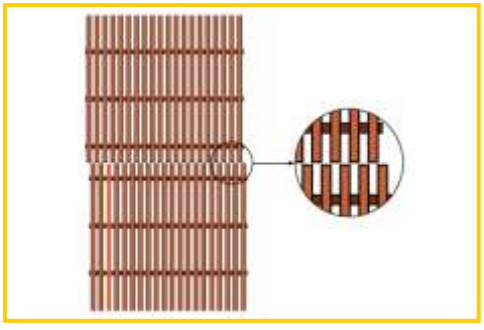


Avoid Over-Cutting the Penetration
(Removing more bearing bars than required)

Align bearing bars



Bearing Bars Aligned



Unacceptable

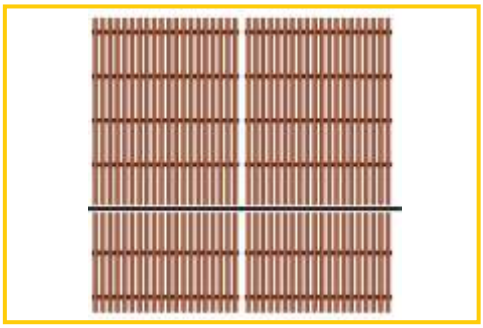
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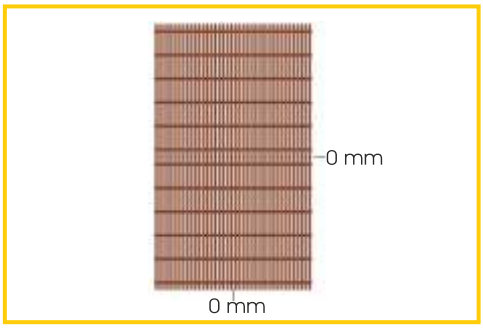
Installation Procedure

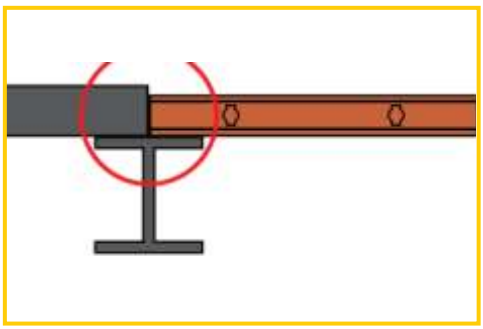
Align Bearing Bars

ACCEPTABLE



Crossrods Aligned



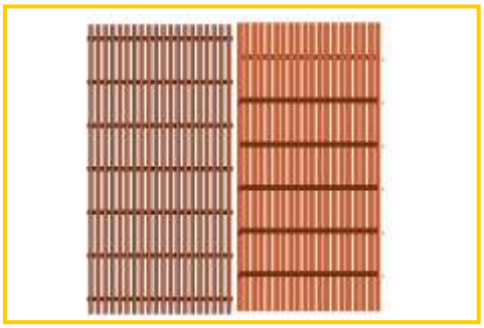


FRP Grating ALWAYS Equal to or Slightly Lower than other decks

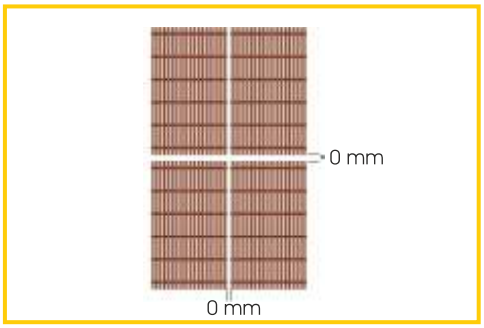


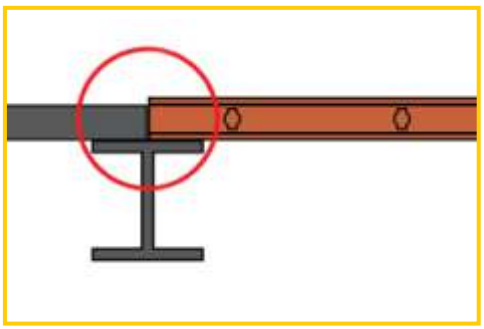
Finish all Major Penetrations with Kickplate, Pipe Sleeves or Penetration Plates

UNACCEPTABLE



Crossrods NOT Aligned





No FRP Grating Higher than Steel Grating, or Any Decks



Unacceptable

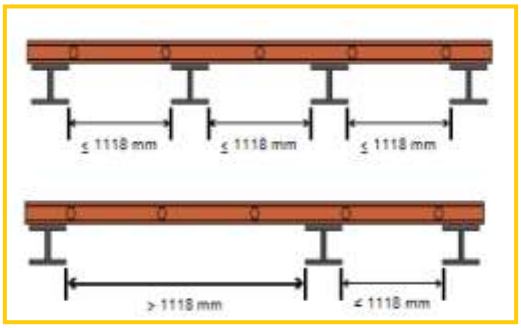
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Installation Procedure

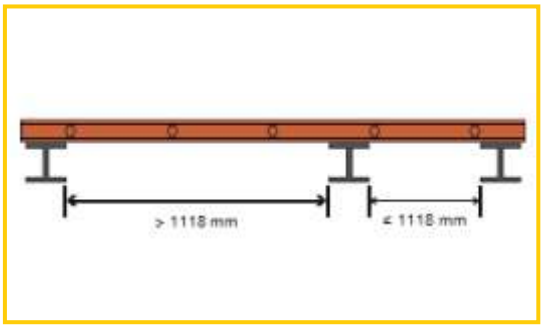
Grating Span Requirements

ACCEPTABLE



<1118 mm open span complies with USCG/Class requirements for fire integrity grating Level 3, 2, 1.*

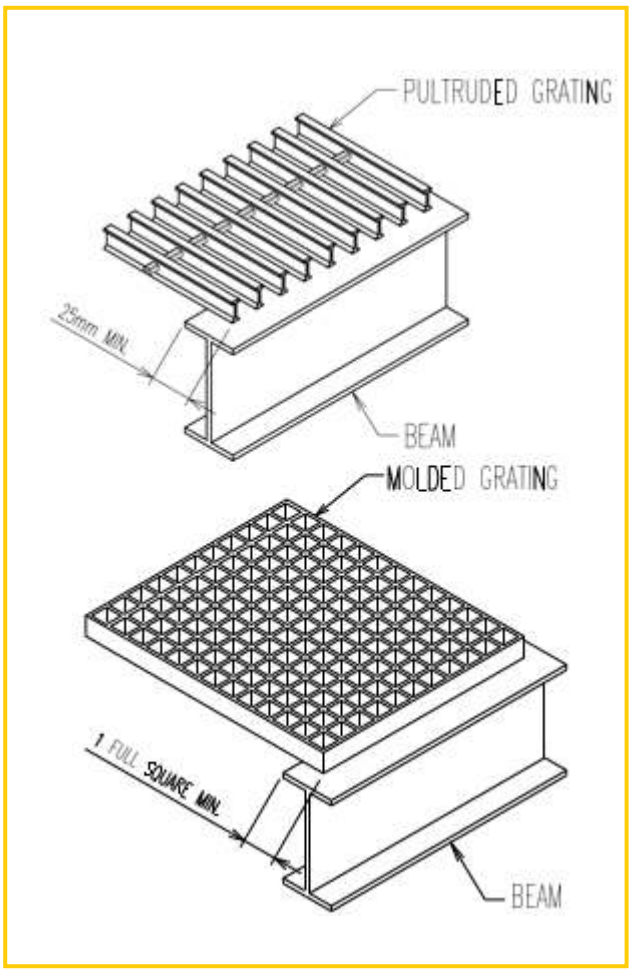
UNACCEPTABLE



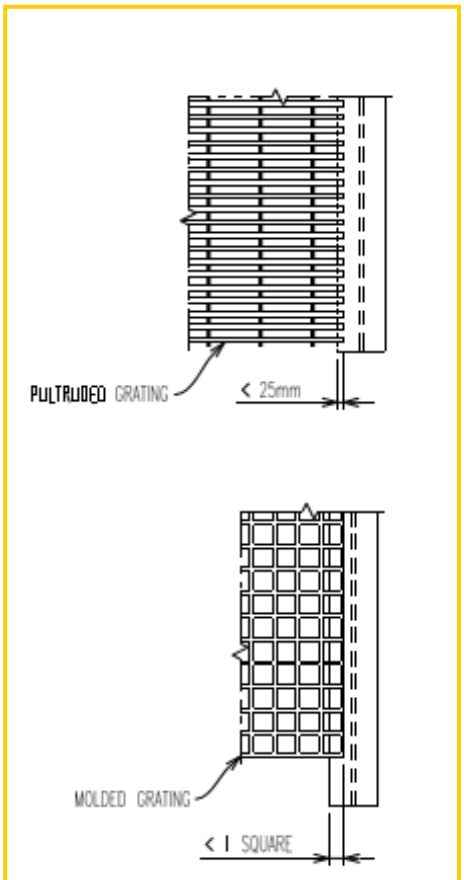
>1118 mm open span does not comply with USCG /Class requirements for fire integrity grating Level 3, 2, 1.*

>1118 mm open span does comply with USCG /Class requirements for fire integrity grating Level 0 ONLY.

ACCEPTABLE



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Applications



FRP Staircase





Platform & Walkways





Helipad

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Applications



FRP Walkway/ Fencing





Railway Applications





FRP Gratings in Metro

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Applications



Water Treatment Application



Ship Building Application



Onshore & Offshore Application





Oil & Gas Application

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Solar Walkways Platform





Tree Guard



Trench Cover



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Circular
Manhole Covers



Lighting Poles



Cable Trays



Railings



Structural Profiles



Water Gully Covers



Ladders



Handrail



Walkways



Sections



Fencing



Cage Ladders

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